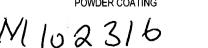
Dart Aerospace Ltd. Wednesday, 04/06/2008 12:36:43 PM User: Julie Lecocq **Process Sheet** : CU-DAR001 Dart Helicopters Services **Drawing Name** : ARM Customer Job Number : 39698 **Estimate Number** : 10706 **Part Number** : D2012103 P.O. Number D2012-103 REV B2 : 04/06/2008 S.O. No. : **Drawing Number** This Issue : N/A Prsht Rev. : NC **Project Number** First Issue : 11 Type : SMALL /MED FAB **Drawing Revision** : B2 : 37296 Material **Previous Run Due Date** : 11/06/2008 Qtv: 10 Um: Written By Checked & Approved By Added Inspect level 3 NG Comment : Est Rev:l 02.04.03 **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: M304TR0500W035 304 RD Tube .500 x .035W 1.0 3.5700 f(s)/Unit Total: 35.7000 f(s) Material: 304/316 Seamless SS tubing, 1/2" O.D. x .035" wall(M304TR0.500W.035) Identify as D2012-101 Batch: M LO9216 2.0 BRAKE NO NC BRAKE Comment: NC BRAKE 1-Punch to length as per Dwg D2012-103 & template D2012-103T1(41.00") SMALL & MEDIUM FAB RESOURCE 1 3.0 DIUM FAB RESOURCE 1 1-Deburr FF 08-06-12 2-Bend D2012-103 as per template D2012-103T2 & Dwg D2012-103 INSPECT WORK TO CURRENT STEP 4.0 QC5

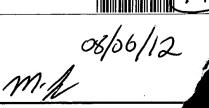
Comment: INSPECT WORK TO CURRENT STEP 5.0 POWDER COATING

POWDER COATING



Comment: POWDER COATING. Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

START TIME:



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Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
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NCR: WORK ORDER NON-CONFORMANCE (NCR)								
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	dnesday, 04/06/2008 12:36:43 PM e Lecocq	Process Sheet	8 44
Customer:	CU-DAR001 Dart Helicopters Services	Drawing Name: ARM	
Job Number:	39698	Part Number: D2012103	,
Job Number:			
Seq. #:	Machine Or Operation:	OF Description:	(16x)
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Comme	ent: PACKAGING RESOURCE #1 Identify and Stock		
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8.0	QC21	FINAL INSPECTION/W/O RELEASE	08/06/1645)
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Dart Aerospace Ltd

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	WORK ORDER NON-CONFORMANCE (NCR)										
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NOTE: Date & initial all entries





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OFFSET THIS END 90° FROM OPPOSITE	PUNCH ENDS PER SPEC CONTROL DRAWING D2727	/

UNCONTROLLED COPY SUBJECT TO AMENDMENT RETURN TO ENGINEERING SHOP COPY

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NOTES:

- 1. MAKE PER TEMPLATE DT8068 (WAS DT2012-103)
 2. MATERIAL: AISI 304/316 STAINLESS STEEL TUBE Ø0.500 x 0.035 WALL
 3. FINISH: POWDER COAT BLACK SANDTEX (4/3.5.7) PER DART GISTOS 4.3 BI

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W/O:		WORK ORDER CHANGES								
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Part No:	PAR #:	Fault Category:	NCR: Yes N	o DQA :	Date:				
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		Description of NC	Corrective Action Section B			Verification	Annesial	Amment		
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